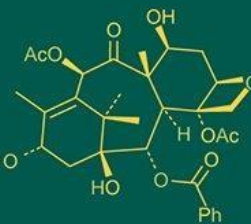
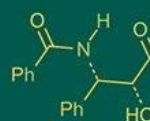
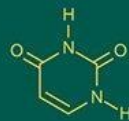
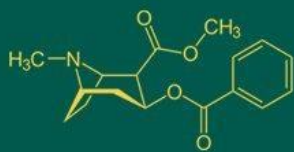


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Effect of different edible colour and natural flavouring agents on value: Added products of ash gourd

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Abstract

The present study focused on evaluating the physiological changes in the value-added ash gourd product (Petha) under different treatment conditions. Specific gravity varied significantly across treatments, with T₁ showing the highest value (1.56) and T₇ the lowest (1.23). For hardness, T₁ (9.43) performed the best, followed by T₅ (9.26), while T₈ (7.60) recorded the lowest value. Shelf life was longest in T₁ (12 months), followed by T₅ and T₁₀ (10 months each), with T₄ showing the shortest (7 months). T₁ also recorded the highest total soluble solids (TSS) at 87.66°Brix, followed by T₇ (83°Brix), while T₂ had the lowest (73°Brix). In terms of ascorbic acid content, T₁ (5.16 mg) ranked highest, closely followed by T₃ (5.1 mg), with T₆ (4.5 mg) being the lowest. Total reducing sugar was also highest in T₁, followed by T₈, with T₅ showing the least. Regarding colour, T₁ received the highest score among all treatments. Sensory evaluations over the storage period showed that T₁ consistently outperformed other treatments (T₀ to T₈) in texture, flavour, aroma, and overall acceptability. Its superior specific gravity contributed to better firmness and mouthfeel, making it the most preferred option.

Keywords: Petha, hardness, TSS, quality attributes, shelf life, specific gravity, total reducing sugar

Introduction

Ash gourd (*Benincasa hispida*), also known as winter melon, is some tropical fruit rich in water, low in calories, and packed with nutrients like vitamins A and C, calcium, iron, and fiber, making it a valuable dietary component (Sultana). It is widely cultivated in India - particularly in Tamil Nadu, Karnataka, Andhra Pradesh, Odisha, and Uttar Pradesh - during the summer and monsoon seasons due to its preference for warm tropical climates (Singh *et al.*, 2020) ^[4]. Traditionally consumed fresh or in simple recipes, its economic utilization remains limited (Gupta *et al.*, 2019) ^[6]. However, growing interest in healthy, value-added products has spurred efforts to develop ash gourd-based items like juices, jams, soups, and powders (Goswami), which offer better shelf life and economic potential (Akinmoladun *et al.*, 2022). A key challenge remains improving its sensory appeal due to its bland flavor. To overcome the challenge of ash gourd's bland flavour, incorporating edible colourants and natural flavouring agents has shown great potential. Colourants sourced from fruits, vegetables, and spices - such as turmeric, beetroot, and spinach - can enhance visual appeal, while flavouring agents like ginger, cardamom, and citrus extracts improve taste and aroma. These natural additives not only elevate the sensory qualities of ash gourd-based products but also add nutritional and bioactive value, appealing to health-conscious consumers (Poonam; Nath).

This study investigates the impact of natural edible colourants and flavouring agents - such as paan and elaichi (cardamom) paired with green, red, orange, and yellow hues - on the sensory quality, nutritional value, and consumer appeal of ash gourd-based value-added products. These additives aim to enhance taste, colour, texture, and aroma, transforming ash gourd's typically bland profile into more attractive, functional foods. Sugar plays a critical role in this process, not only by preserving texture and flavour but also by lowering water activity, improving shelf life, aiding gel formation, and supporting fermentation, especially in products like jams and beverages (Feliziani *et al.*, 2015). By improving both sensory and nutritional aspects, the research supports the creation of innovative, health-focused products

while promoting the sustainable and economic utilization of ash gourd in India's food industry.

Materials and Methods

The present study, "Effect of Different Edible Colour and Natural Flavouring Agents on Value-Added Products of Ash Gourd," was conducted in March 2023 at the Post-Harvest Laboratory, Department of Horticulture, Naini Agricultural

Institute, Sam Higginbottom University of Agriculture, Technology and Sciences, Prayagraj (U.P.). The objective was finding the quality and storage of petha as affected by different edible colours and natural flavouring agents. The detail of various material used and the method employed in carrying out the experiment and described in the detailed in this chapter under appropriate heading.

Treatment	Combinations
T ₀	Sugar (without colour) 100%
T ₁	Paan flavour 5% (of the total weight) + Green colour 10% (of the total weight)
T ₂	Paan flavour 5% (of the total weight) + Red colour 10% (of the total weight)
T ₃	Paan flavour 5% (of the total weight) + Orange colour 10% (of the total weight)
T ₄	Paan flavour 5% (of the total weight) + Yellow colour 10% (of the total weight)
T ₅	Elaichi flavour 5% (of the total weight) + Red colour 10% (of the total weight)
T ₆	Elaichi flavour 5% (of the total weight) + Green colour 10% (of the total weight)
T ₇	Elaichi flavour 5% (of the total weight) + Orange colour 10% (of the total weight)
T ₈	Elaichi flavour 5% (of the total weight) + Yellow colour 10% (of the total weight)

Fresh, mature ash gourd (*Benincasa hispida*) fruits were procured locally, thoroughly cleaned, peeled, deseeded, and cut into uniform cubes. Natural edible colourants - turmeric (yellow), beetroot (red), spinach (green), and carrot (orange) powders - along with flavouring agents like freshly ground cardamom (elaichi) and paan extract were used. Other key ingredients included refined sugar, purified water, and citric acid. The ash gourd cubes were blanched briefly in boiling water and cooled. For product development, jams were prepared by blending the cubes into a puree, boiling with sugar, and incorporating colourants and flavours. Candy was made by soaking the cubes in 50% sugar syrup, then boiling to desired consistency with added flavours. Beverages were prepared by blending and straining the fruit, sweetened with sugar, and enhanced with ginger or lemon extract.

Observations on sensory parameters

Flavour: By the above experiment I concluded that the treatment T₁ (Paan (%) + Green Colour) shows the best result followed by T₆ (Elaichi flavour (%) + Green Colour)

Original weight

subsequent weight
Original weight

$$PLW = \frac{\text{Original weight} - \text{subsequent weight}}{\text{Original weight}} \times 100$$

Firmness: The fruits firmness is measured by penetrometer by driving the probe into the fruit. The fruit was held steady on a firm surface and the probe was pushed into the fruit to a depth of 8mm, corresponding to a mark inscribed on the shaft of the probe (Watkins and Harman, 1981). Early hand-held penetrometers were developed by Magness and Taylor.

Fruit Colour: The surface colour of the fruit was assessed using a colour analyzer (version 2.0.1). The parameters L*, a*, and b* represent the three axes of the CIELAB colour space - L* for lightness, a* for the red-green spectrum, and b* for the yellow-blue spectrum. These values are used to objectively quantify and compare colour differences. The Hunter Lab colour space, introduced by Richard S. Hunter in 1948, was an earlier system derived from the CIEXYZ model, aiming for perceptual uniformity using coordinates

labeled L, a, and b. Later, in 1976, the International Commission on Illumination (CIE) developed the CIELAB model with refined coordinates (L*, a*, b*) to distinguish it from Hunter's system.

Observation on quality parameters

A. Determination of Total soluble solids: The total soluble solids (TSS) content of the fruits was measured using a hand refractometer (Erma, Japan). Randomly selected fruits from each treatment were cut into pieces, mashed using a mortar and pestle, and the juice was extracted by filtering through a muslin cloth. A drop of the filtered juice was then placed on the refractometer to record the TSS value.

B. Determination of Ascorbic acid: The ascorbic acid was determined by 2, 6 dichlorophenol indophenol dye indicator method (Dung *et al.* (2020).

C. Determination of pH: The pH of juice was determined with the help of an electronic pH meter (Elica, model 110) Electronics and industrial co. Pvt. Ltd., Hyderabad. pH meter was standardized using standard buffers of pH 4.2 and pH 9.0. The juice whose pH was to determined was taken in a beaker. The electrode of the pH meter was dipped into it for 1 minute and pH was recorded. The electrode of the pH meter was washed with distilled water after each determination.

Economics

As per the existing market prices, the input and output costs were computed treatment-wise and different economic parameters *viz.*, cost of treatment, gross return, net return and benefit cost ratio were calculated.

Cost of treatment (Rs. / kg): The cost for each treatment was calculated, taking into account all the inputs required for the treatment and storage of fruits.

Gross return (Rs. / kg): The gross return from each treatment was calculated deducting physiological loss of weight of fruits, cost of treatment and sale price of the fruits.

Net profit (Rs. / kg): The net profit from each treatment was calculated using the following formula:

Net profit (Rs. / kg) = Gross return - cost of treatment.

Benefit cost ratio (BCR): The benefit cost ratio from each treatment was calculated using the following formula:

Benefit Cost Ratio = Gross return / (Cost of treatments)

Results and Discussion

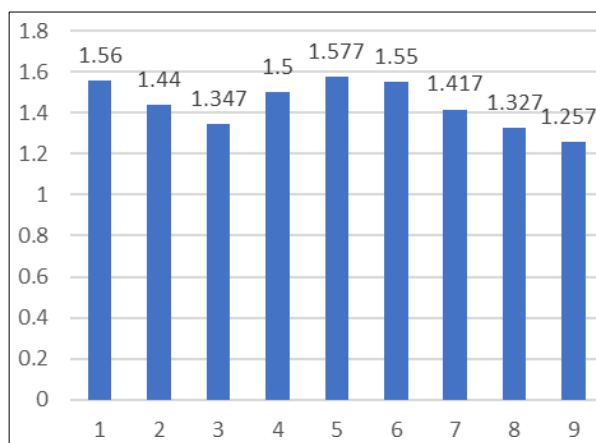
The study titled “Effect of Different Edible Colour and Natural Flavouring Agents on Value-Added Products of Ash Gourd” was carried out during the winter season of 2023-24 at the Department of Horticulture, Naini Agricultural Institute, Sam Higginbottom University of Agriculture, Technology and Sciences, Prayagraj (Uttar Pradesh). All

required resources and manpower for the experiment were provided by the department.

Quality Parameters

Specific gravity: Results show that the choice of edible colour and natural flavouring agents significantly influenced the specific gravity of ash gourd products. The highest specific gravity (1.58) was observed in T₄ (5% paan flavour + 10% yellow colour), closely followed by the control (T₀; sugar only) at 1.56. All treatments differed significantly from one another, except T₇ and T₈, with the lowest value (1.256) recorded for T₈ (5% elaichi flavour + 10% yellow colour).

Treatment	Specific Gravity
T ₀	1.56
T ₁	1.44
T ₂	1.347
T ₃	1.5
T ₄	1.577
T ₅	1.55
T ₆	1.417
T ₇	1.327
T ₈	1.257
F-Test	S
SE(d)	0.071
C.D. at 0.5%	0.152
CV	6.02

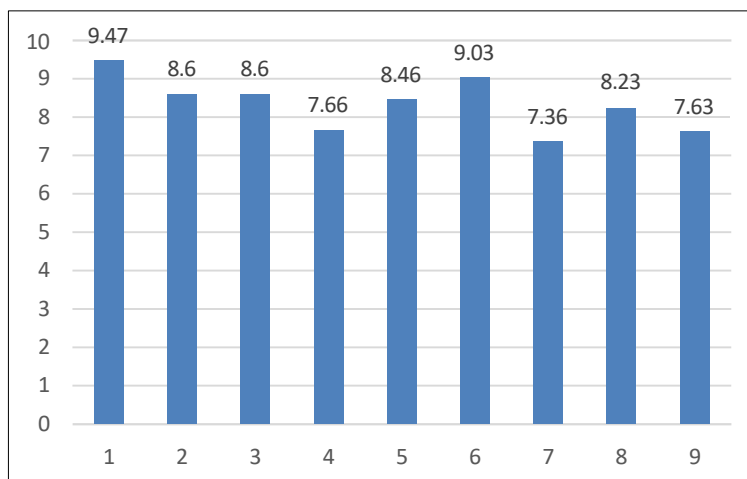


Effect of Specific gravity on value added product of Ash gourd

Hardness (Kg/inch): Result show that the hardness (kg/inch) of ash gourd value-added products was significantly influenced by different edible colours and natural flavouring agents. The highest hardness was observed in T₀ (100% sugar without colour) at 9.47 kg/inch (very firm), followed by T₅ (5% elaichi flavour + 10% red

colour) at 9.03 kg/inch (firm, slightly softer). Treatments T₆ and T₈ were statistically similar, while the remaining treatments showed significant differences. The lowest hardness was recorded in T₆ (7.36 kg/inch - firm, slightly softer) with 5% elaichi flavour + 10% green colour.

Treatment	Hardness (1-10)
T ₀	9.47 (Very firm)
T ₁	8.6 (Firm, slightly softer)
T ₂	8.6 (Firm, slightly softer)
T ₃	7.66 (Firm, slightly softer)
T ₄	8.46 (Firm, slightly softer)
T ₅	9.03 (Firm, slightly softer)
T ₆	7.36 (Firm, slightly softer)
T ₇	8.23 (Firm, slightly softer)
T ₈	7.63 (Firm, slightly softer)
F-Test	S
SE(d)	0.253
C.D. at 0.5%	0.54
CV	3.7

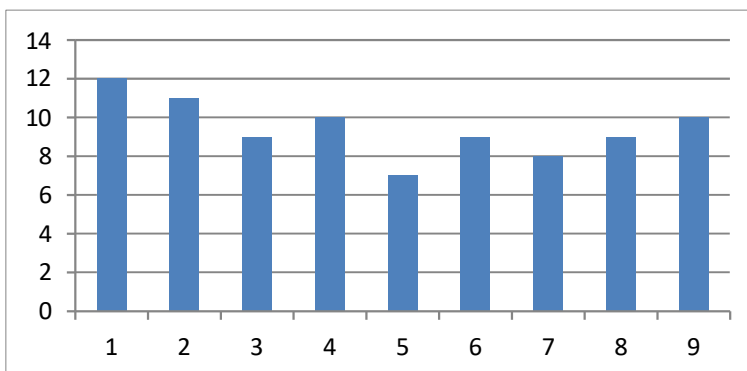


Hardness of value-added product of ash gourd

Shelf Life: The result shows the shelf life of ash gourd value-added products was significantly influenced by the use of different edible colours and natural flavouring agents. The longest shelf life was observed in T₀ (100% sugar without colour) at 12 months, followed by T₈ (5% elaichi

flavour + 10% yellow colour), T₂, and T₅, each with 10 months. Treatments T₃ and T₄ were statistically at par, while the rest showed significant differences. The shortest shelf life was recorded in T₄ (7 months), treated with 5% paan flavour + 10% yellow colour.

Treatment	Shelf life
T ₀	12 months
T ₁	9 months
T ₂	10 months
T ₃	8 months
T ₄	7 months
T ₅	10 months
T ₆	8 months
T ₇	9 months
T ₈	10 months



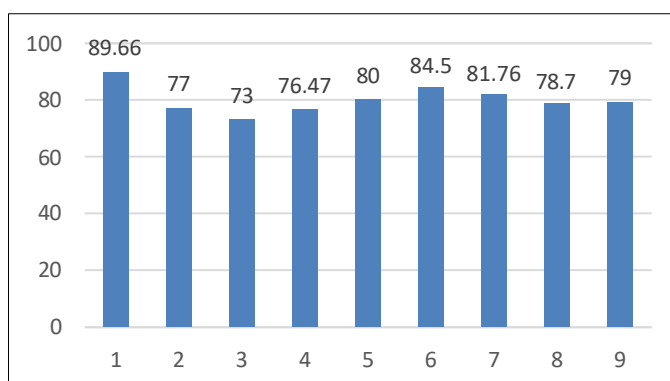
Shelf life of value-added product of ash gourd

T.S.S.: Result show that the Total Soluble Solids (TSS in °Brix) of ash gourd value-added products were significantly influenced by different edible colours and natural flavouring agents. The highest TSS was recorded in T₀ (100% sugar without colour) at 89.66°Brix, followed by T₈ (5% elaichi

flavour + 10% red colour) with 84.5°Brix. Treatments T₂ and T₃ were statistically similar, while the remaining treatments differed significantly. The lowest TSS was observed in T₂ (73°Brix), treated with 5% paan flavour + 10% red colour.

Treatment	TSS
T ₀	89.66° Brix
T ₁	77° Brix
T ₂	73° Brix
T ₃	76.47° Brix
T ₄	80° Brix
T ₅	84.5° Brix
T ₆	81.76° Brix
T ₇	78.7° Brix
T ₈	79° Brix

F-Test	S
SE(d)	1.486
C.D. at 0.5%	3.178
CV	2.275

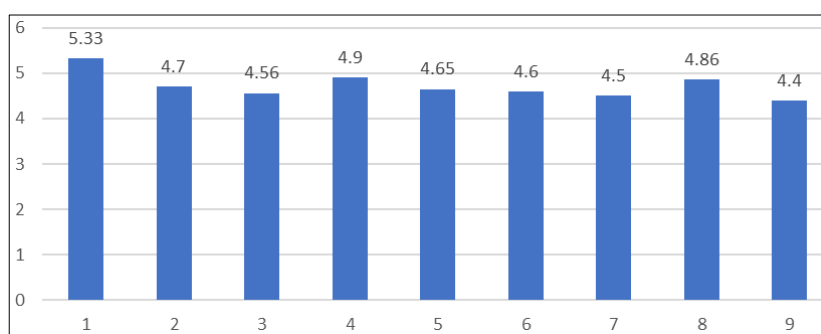


TSS of value-added product of ash gourd

Ascorbic acid: The results indicate that the ascorbic acid content (mg/100g) in ash gourd value-added products was significantly influenced by different edible colours and natural flavouring agents. All treatments had a positive effect, with significant differences observed among them. The highest ascorbic acid content was found in T₀ (100%

sugar without colour) at 5.33 mg, followed by T₃ (5% paan flavour + 10% orange colour) with 4.90 mg. Treatments T₆ and T₈ were statistically similar, while the rest showed significant variation. The lowest ascorbic acid content was recorded in T₈ (4.40 mg), treated with 5% elaichi flavour + 10% yellow colour.

Treatment	Ascorbic acid (mg/100gm)
T ₀	5.33 mg
T ₁	4.7 mg
T ₂	4.5 mg
T ₃	4.9 mg
T ₄	4.65 mg
T ₅	4.6 mg
T ₆	4.5 mg
T ₇	4.8 mg
T ₈	4.4mg
F-Test	S
SE(d)	0.186
C.D. at 0.5%	0.398
CV	4.824

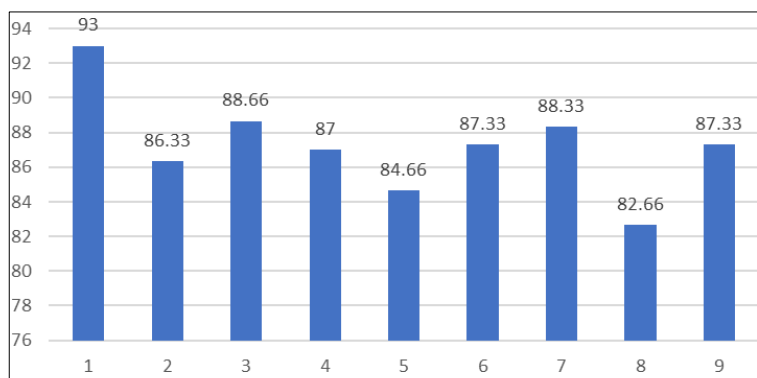


Ascorbic acid of value-added product of ash gourd

Total Reducing Sugar: - The results show that the total reducing sugar content in ash gourd value-added products was significantly influenced by the use of different edible colours and natural flavouring agents. All treatments had a positive effect, with significant differences among them. The highest reducing sugar content was observed in T₀

(100% sugar without colour) at 93% (pure sucrose), followed by T₂ (1% paan flavour + 4% red colour) with 88.66%. Treatments T₄ and T₇ were statistically similar, while the others differed significantly. The lowest reducing sugar content was recorded in T₇ (82.66%), treated with 1% elaichi flavour + 4% orange colour.

Treatment	Total reducing sugar
T ₀	93% (pure sucrose)
T ₁	86.33%
T ₂	88.66%
T ₃	87%
T ₄	84.60%
T ₅	87.33%
T ₆	88.33%
T ₇	82.66%
T ₈	87.33%
F-Test	S
SE(d)	1.84
C.D. at 0.5%	1.84
CV	2.583



Total reducing sugar of value-added product of ash gourd

Economics: The economic analysis of different treatments, as shown in Table 4.7 and Fig. 4.7, revealed that the highest gross return (Rs. 1410.00), net return (Rs. 840.00), cost of cultivation (Rs. 570.00), and benefit-cost ratio (1.47) were achieved with treatments T₄ and T₇ - Paan flavour 1% +

yellow colour 4% and Elaichi flavour 1% + orange colour 4%, respectively. Among all treatments, T₄ (Paan flavour + yellow colour) proved to be significantly superior in terms of economic returns from the storage of value-added ash gourd product (Petha).

Treatment	Cost of treatment	Selling rate (Rs)	Gross return (Rs)	Net return (Rs)	Benefit cost ratio
T ₀	540	210	1260	720	1.33
T ₁	570	225	1350	780	1.37
T ₂	570	220	1320	750	1.32
T ₃	570	230	1380	810	1.42
T ₄	570	235	1410	840	1.47
T ₅	570	225	1350	780	1.37
T ₆	570	215	1290	720	1.26
T ₇	570	235	1410	840	1.47
T ₈	570	230	1380	810	1.42

Conclusion

From this current investigation, it is concluded that Treatment T₁ (Sugar (without colour)) performed best in terms of quality parameters such as TSS (87.66°Brix), ascorbic acid (5.16mg), specific gravity (1.56), hardness (9.43), shelf life (12 months), Total Reducing Sugar (93.66) followed by the other treatments according to the consumer preferences.

The highest B: C ratio was found in the Treatment T₄ (Paan flavour 1% (of the total weight) + Yellow colour 4% (of the total weight) with 1.47.

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